

Engine

TORQUE SETTINGS

Crankshaft pulley bolt	40 Nm then a further 60°
Engine mounting bracket L.H. to gearbox bolts	45 Nm
Engine mounting bracket L.H. to body bolts	45 Nm
Engine mounting L.H. centre stud nut	72 Nm
Engine mounting bracket R.H. to engine nuts	50 Nm
Engine mounting rear to bracket bolt	45 Nm
Engine mounting rear to support housing bolt	100 Nm
Exhaust down pipe nuts	30 Nm
Gear change steady rod bolt	35 Nm
Lower arm ball joint nut	83 Nm
Steering arm ball joint nut	44 Nm
Brake hose bracket bolt	25 Nm
Brake servo/power steering belt pulley to camshaft bolt	35 Nm
Sump bolts and Allen screws	20 Nm
Gearbox mounting bracket to body bracket nut	73 Nm
Road wheel nuts	100 Nm
Camshaft cover bolts	10 Nm
Timing belt tensioner pivot bolt	15 Nm
Timing belt tensioner locking nut	15 Nm
Timing belt bottom cover bolts	10 Nm

TOOL NUMBERS

18G 1507	Oil seal replacer
18G 1508	Camshaft oil seal remover
18G 1509	Camshaft oil seal replacer
18G 1521	Camshaft gear wrench
18G 1547	Flywheel locking tool
18G 1584	Ball joint separator
18G 1598	Engine lifting bracket
18G 1633/1	Tie bar bush remover/replacer
18G 1633/2	Tie bar bush remover/replacer
18G 1633/3	Tie bar bush remover/replacer
18G 1634	Tie bar bush remover/replacer
18G 1634/2	Tie bar bush remover/replacer
18G 1635	Engine mounting remover/replacer
18G 1632	Flywheel timing pin